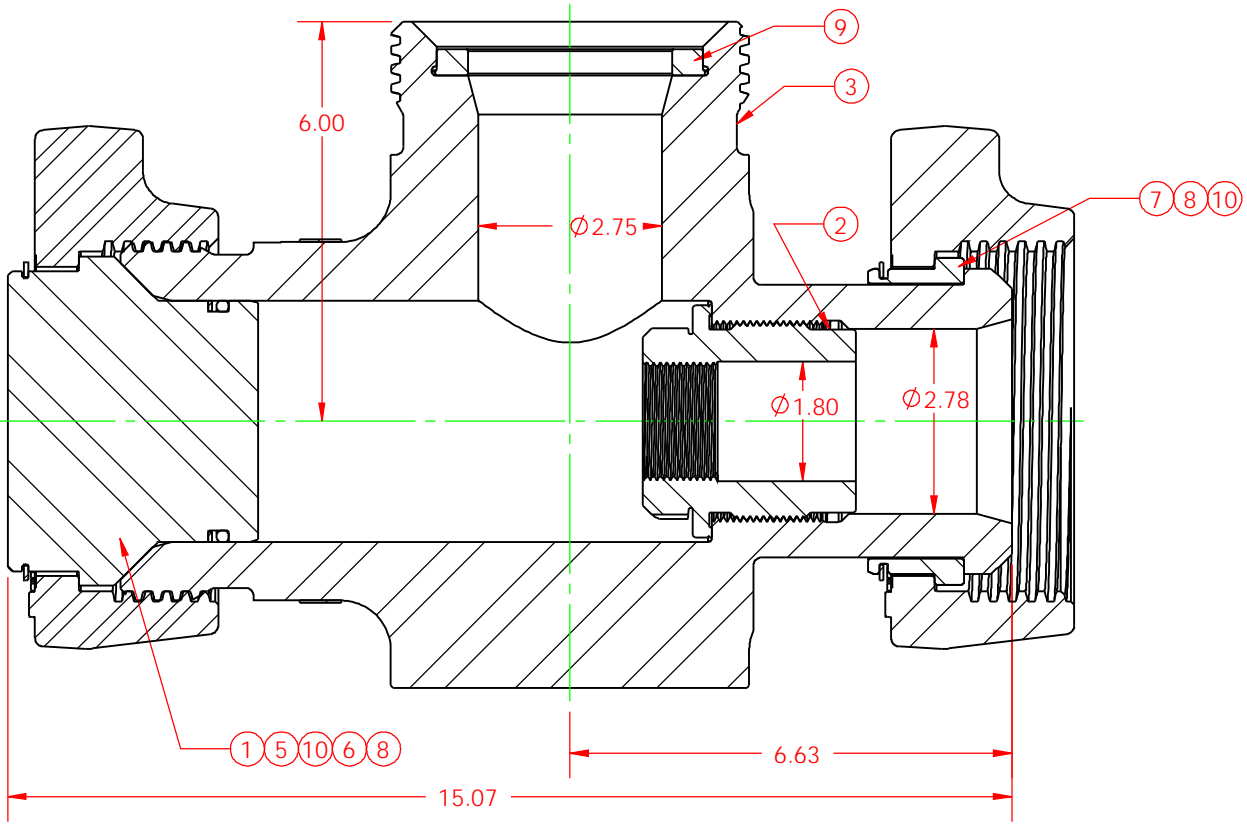
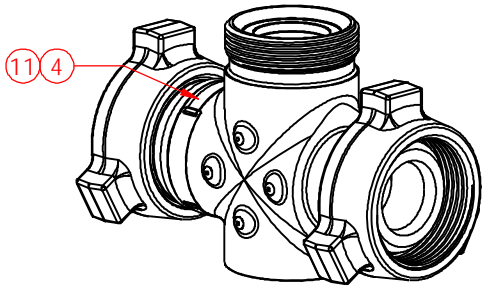


1 2 3 4 5 6 7 8

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	CC0058	CHOKE CAP, 3" H2S 15M HAMMER (W/RET GROOVE)
2	1	CC0138	MASTER BEAN, ADAPTER H-2
3	1	CC0182	CHOKE BODY, 3"1502FM STD 15M 2"MAX
4	1	HC0237	BANDING, F-CLAMP OPEN END 5/8"WIDE x 2.50"ID
5	1	OC0023	O-RING, 3" BONNET H2S
6	1	OC0024	PAR-BACK, 3" BONNET H2S
7	1	UC0006	NUT RETAINER SET, 3"1502 STD
8	2	UC0009	WINGNUT, 3"1502 STD 15M
9	1	UC0013	RESILIENT SEAL, 3" 1502 STD (BUNA)
10	2	UC0015	SPIRAL RETAINER RING, 3"1502
11	1	VC0571	NAME TAG - FITTINGS/FLOWLINE (BANDED)



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NOTES
 1. BREAK ALL EDGES TO 0.0000 DIA ± .45° OR 0.0000 DIA EXCEPT HEADS
 2. ALL MACHINED CORNERS RADIUS TO BE R.031
 3. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED
 4. BURRS TO REMAIN ON ALL ACME THREADS
 5. ALL DIMENSIONS TO BE CONCENTRIC WITHIN 0.005
 6. ALL DIMENSIONS TO BE STAB D.
 7. MACHINED TO BE FINISHED TO BE 125µm Ra
 8. ALL DIMENSIONS IN PARENTHESIS ARE REFERENCE DIMENSIONS OF STOCK
 9. Q. OF NUTS TO FIT BETWEEN FEASIBLE, ABOUT 1/4" APART
 10. UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION

UNSPECIFIED TOLERANCES
 FRACTIONS ±1/64
 DECIMALS .0015
 ANGLES ±1/2°

FRACIONS ±1/64
DECIMALS .0015
ANGLES ±1/2°

REVISION
 0

CHANGE MADE

ECN NUMBER

DESCRIPTION
 POS CHOKE, 3"1502FM STD 15M 2"MAX

MATERIAL/HEAT TREAT/WELD PROCEDURE
 STANDARD SERVICE
 15,000 PSI WORKING PRESSURE

DRAWN BY
 HP

DATE
 08/14/06

WEIGHT 114 lbs.

SHEET SHEET 1 OF 1

PART NUMBER CA0071

REV 0

