



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	HC0006	FLAT WASHER, 1/2" STD
2	2	HC0007	FLAT WASHER, 1/2" FENDER (2"OD)
3	1	HC0008	SOC HD, 1/2"-13 x 0.50"
4	2	HC0009	HEX HD, 1/2"-20 x 1.00"
5	1	HC0226	GREASE FITTING, 3/4" SAFETAP H2S GBH
6	2	OC0011	O-RING, 2" INSERT STD
7	1	OC0012	O-RING, 2" ADJ NUT STD
8	1	UC0002	WINGNUT, 2"1502 STD
9	1	UC0003	NUT RETAINER SET, 2"1502
10	1	UC0004	SPIRAL RETAINER RING, 2"1502
11	1	UC0011	RESILIENT SEAL, 2"1502 STD (BUNA)
12	1	VC0013	NAME TAG-VALVE (MSI/DIXIE)
13	1	VC0022	VLV BODY, 2" x 2"1502FM STD
14	1	VC0024	PLUG, 2" STD
15	1	VC0027S	INSERT SET, 2" H2S (SPLIT)
16	1	VC0028	ADJUSTING NUT, 2" H2S
17	2	VC0060	PLUG SEAL, 2" STD (BUNA/BRASS)
18	1	VC0061	STOP COLLAR, 2", 3", 4"
19	1	VC0062	HANDLE ADAPTER, 2", 3", 4"

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NOTES
 1. BREAK ALL EDGES TO 0.00625 x 45° OR 0.00625 x 60° EXCEPT HEADS
 2. ALL MACHINED CORNER RADIUS TO BE R0.031
 3. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED
 4. ALL DIMENSIONS TO ALL ACME THREADS
 5. ALL DIMENSIONS TO BE CONCENTRIC WITHIN 0.005
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UNSPECIFIED TOLERANCES	REVISION	CHANGE MADE	ECN NUMBER
FRACTIONS ±1/64 DECIMALS ±0.015 ANGLES ±1/2°	0		

DESCRIPTION	MATERIAL/HEAT TREAT/WELD PROCEDURE	WEIGHT	SHEET
VALVE, 2" x 2"1502 STD 15M (SI)	STANDARD SERVICE 15,000 PSI WORKING PRESSURE	97 lbs	1 OF 1

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 MSI is a division of Dixie Iron Works, Ltd.

DRAWN BY: ADL
 DATE: 3/12/08
 PART NUMBER: VA0006-S
 REV: 0