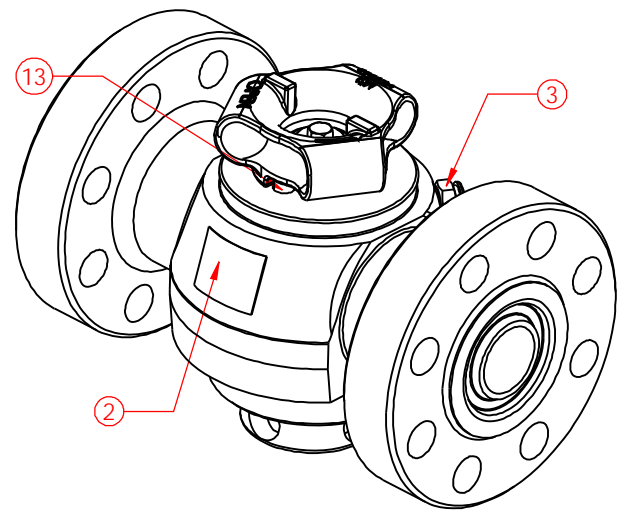


ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	VC0281	VLV BODY, 1" x 1 13/16 15M H2S
2	1	VC0013	NAME TAG-VALVE (MSI/DIXIE)
3	1	HC0226	GREASE FITTING, 3/4" SAFETAP H2S GBH
4	1	VC0030	PLUG, 1" H2S
5	1	VC0048	INSERT SET, 1" H2S
6	1	VC0038	ADJUSTING NUT, 1" H2S
7	1	VC0063	HANDLE ADAPTER, 1" PLUG VALVE
8	2	VC0112	PLUG SEAL, 1" H2S (HSN/BRASS)
9	2	OC0013	O-RING, 1" INSERT H2S
10	1	OC0017	O-RING, 1" ADJ NUT H2S
11	2	HC0002	FLAT WASHER, 3/8" STD
12	2	HC0004	HEX HD, 3/8"-16 x 0.75"
13	1	HC0005	SOC HD, 3/8"-16 x 0.50"
14	2	HC0027	FLAT WASHER, 3/8" OVERSIZED
15	2	HC0003	ROLL PIN, 5/16" X 3/4" (LARGE)
16	2	HC0011	ROLL PIN, 3/16" X 11/16" (SMALL)



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NOTES
 1. BREAK ALL EDGES 0.008/0.016 x 45° OR R0.008/0.016 EXCEPT THREADS.
 2. ALL FINISHED CORNERS R0.031.
 3. ALL DIMENSIONS ARE IN INCHES (UNLESS OTHERWISE STATED).
 4. BLUNT START ALL ROVIE THREADS.
 5. ALL DIA PEEKS TO BE CONCENTRIC WITH 6.000 ± (UNLESS OTHERWISE STATED).
 6. FINISHED SURFACES TO BE 125µH Ra (UNLESS OTHERWISE STATED).
 7. ALL DIMENSIONS IN PARENTHESIS ARE REFERENCE DIMENSIONS (X.XXX).

THIRD ANGLE PROJECTION

UNSPECIFIED TOLERANCES

FRACTIONS	+1/64
DECIMALS	XX ±0.015 XXX ±0.010 XXXX ±0.007
ANGLE	±1/2°

DATUM INDICATING SYMBOL

POSITION

REVISION

0	CHANGE MADE
---	-------------

ECN NUMBER

DESCRIPTION

VALVE,
1" x 1 13/16 15M H2S

MATERIAL/ HEAT TREAT/ WELD PROCEDURE

SOUR SERVICE
15,000 PSI WORKING PRESSURE

WEIGHT

SHEET 1 OF 1

COUNTERBORE

COUNTERSINK

CONCENTRICITY

ANGULARITY

RUN OUT

PARALLELISM

PERPENDICULARITY

DRAWN BY WJT

DATE 06/26/03

PART NUMBER VA0122

COMPUTER GENERATED BY

300 West Main Street
Alice, Texas 78332

REV 0