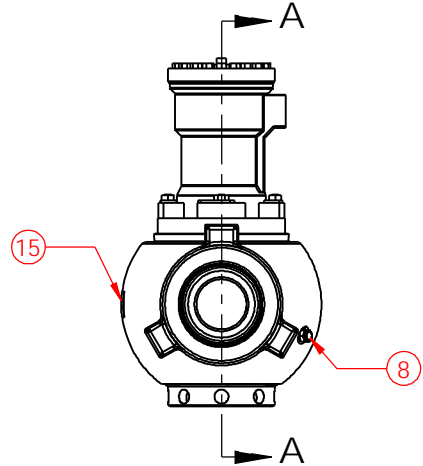
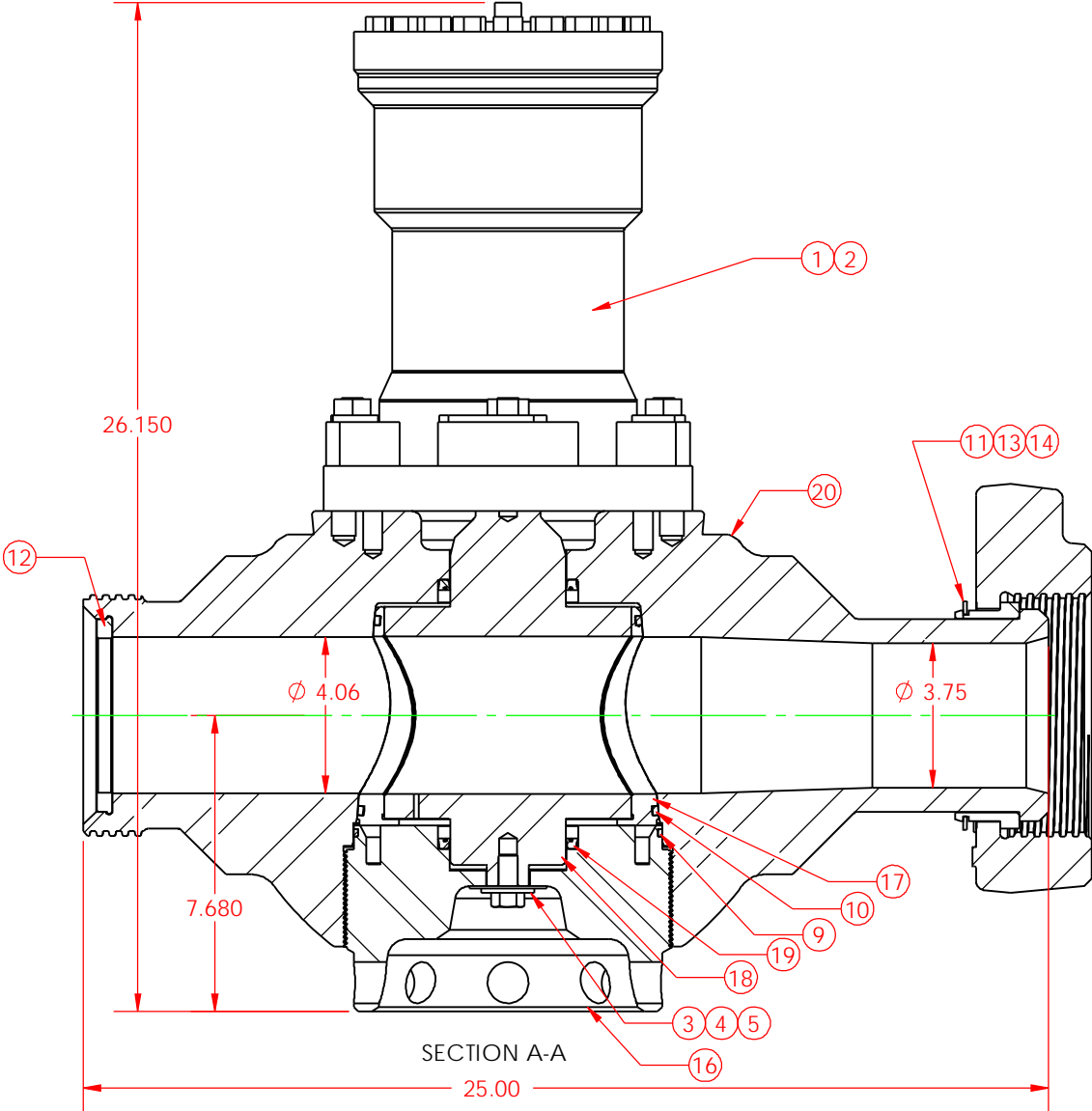


ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	AA0017	ACTUATOR, DANFOSS BRC032 (DOUBLE ACTING)
2	1	AA0017MC	ACT MOUNTING, BRC032 LARGE HEX (4"VLV)
3	1	HC0006	FLAT WASHER, 1/2" STD
4	1	HC0007	FLAT WASHER, 1/2" OVERSIZED
5	1	HC0009	HEX HD, 1/2"-20 x 1.00"
6	4	HC0048	LOCK WASHER, 5/8" HIGH COLLAR
7	4	HC0069	SOC HD, 5/8"-11 x 1.25"
8	2	HC0226	GREASE FITTING, 3/4" SAFETAP H2S GBH
9	1	OC0054	O-RING, 4" ADJ NUT H2S
10	2	OC0055	O-RING, 4" INSERT H2S
11	1	UC0364	SPIRAL RETAINER RING, 4"602
12	1	UC0380	RESILIENT SEAL, 4"1502 H2S (HSN)
13	1	UC0393	WINGNUT, 4"602 H2S DETACHABLE
14	1	UC0394	NUT RETAINER SET, 4"602/1002 H2S (SET OF 3 PCS)
15	1	VC0013	NAME TAG- VALVE (MSI/DIXIE)
16	1	VC0312	ADJUSTING NUT, 4" H2S
17	1	VC0389	INSERT SET, 4" H2S
18	1	VC0390	PLUG, 4" H2S
19	2	VC0391	PLUG SEAL, 4" H2S (BUNA/BRASS)
20	1	VC0654	VLV BODY, 4" x 4"602 H2S 6M



THIS DRAWING IS THE PROPERTY OF DIXIE IRON WORKS, LTD. THE BORROWER AGREES BY RECEIVING THE DRAWING TO RETURN IT UPON REQUEST AND TO NEITHER REPRODUCE COPY OR FURNISH INFORMATION FROM IT TO OTHERS WITHOUT EXPRESSED WRITTEN PERMISSION OF DIXIE IRON WORKS, LTD. ALL ARTICLES MANUFACTURED IN ACCORDANCE WITH THIS DRAWING SHALL BE CONSIDERED DESIGNS OF DIXIE IRON WORKS, LTD. AND MAY NOT BE USED OR SOLD WITHOUT DIXIE IRON WORKS, LTD. WRITTEN PERMISSION.

NOTES
1. BREAK ALL EDGES TO 0.0050 DIA. ± .05° OR 0.0050 DIA. EXCEPT HEADS.
2. ALL MACHINED CORNER RADIUS TO BE R0.031.
3. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED.
4. ALL DIMENSIONS SHALL ACME THREADS.
5. ALL DIMENSIONS TO BE CONCENTRIC WITHIN 0.0050 (UNLESS OTHERWISE STATED).
6. MACHINING TO BE FINISHED TO BE 125µm Ra (UNLESS OTHERWISE STATED).
7. ALL DIMENSIONS IN PARENTHESIS ARE REFERENCE DIMENSIONS (IF ANY).
8. % DEVIDE 254MM BY BETWEEN FEASURES, ABOUT 1% AXIS UNLESS OTHERWISE STATED.

UNSPECIFIED TOLERANCES	REVISION	CHANGE MADE
FRACTIONS ±1/64 DECIMALS .0015 ANGLES ±1/2°	0	

DATUM INDICATING SYMBOL	CONCENTRICITY	ANGULARITY	RUN OUT	COUNTERBORE
⊕ <td>⊙ <td>∠ <td>↗ <td>⌒ </td></td></td></td>	⊙ <td>∠ <td>↗ <td>⌒ </td></td></td>	∠ <td>↗ <td>⌒ </td></td>	↗ <td>⌒ </td>	⌒
POSITION	FLATNESS	PERPENDICULARITY	PARALLELISM	COUNTERSINK
⊕	▭	⊥	∥	∇

ECN NUMBER	DESCRIPTION
	VALVE, 4" x 4"602 H2S 6M (ACTUATED)
	MATERIAL/HEAT TREAT/WELD PROCEDURE H2S SERVICE 6000 PSI WORKING PRESSURE
WEIGHT 607 lbs.	SHEET 1 OF 1



300 West Main Street
Alice, TX 78332
www.diwmsi.com
800.242.0059
MSI is a division of Dixie Iron Works, Ltd.